You have purchased our best selling popcorn popper for personal use. By purchasing the Foundation Popper you have joined an elite group of popcorn aficionado’s. In the world of popcorn you have now reached the next level. You have left behind the stove top saucepan with a gob of white shortening and a handful of popcorn. Welcome to Pop Culture!

This is a industrial-strength kettle popper. The same kettle used by sport stadiums, theaters, concession stands, convenience stores and mini-marts. Fresh popcorn for every event in just minutes. A professional popcorn scoop and bags are included. Just form an orderly line, there is plenty for everyone.

We use only the finest grade material and workmanship when manufacturing our poppers. If for any reason our popper doesn’t live up to these standards described, please write us at service@greatnorthernpopcorn.com.

This instruction manual covers the following poppers.

**4oz Kettle Foundation Popcorn Maker**
- 110 volts - 600watts - 60HZ
- With Cart: 6108 Black, 6109 Red, 6110 Blue
- Top Only: 6111 Black, 6112 Red, 6113 Blue

**8oz Kettle Foundation Popcorn Maker**
- 110 volts - 850watts - 60HZ
- With Cart: 6096 Black, 6097 Red, 6098 Blue
- Top Only: 6099 Black, 6100 Red, 6101 Blue

**6oz Kettle Foundation Popcorn Maker**
- 110 volts - 640watts - 60HZ
- With Cart: 6102 Black, 6103 Red, 6114 Blue
- Top Only: 6115 Black, 6116 Red, 6117 Blue

**4oz Kettle All Star Popcorn Maker**
- 110 volts - 600watts - 60HZ
- With Cart: 6130 Red, 6131 Black
- Top Only: 6132 Blue

**8oz Kettle All Star Popcorn Maker**
- 110 volts - 850watts - 60HZ
- With Cart: 6128 Red, 6129 Black

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**Important Safeguards and Do Not’s**

- **Read All Instructions Before Using Your Popcorn Machine.**
- **Danger! Hot!** Extreme caution must be used when dumping kettle after popping action stops, a heat resistant mitt is recommended. Our kettles can reach temperatures up to 475°F. Do not touch hot surfaces. Always use handle to operate. Touching the kettle directly will result in burns.
- **Steam Is Not!** It is not recommended that you open the lids of the kettle when in use or when hot. Escaping steam can burn. Use only the kettle handle to tilt the kettle to extract any hot contents.
- **Do Not** use this appliance for anything other than the indicated usage. This Great Northern Popcorn Popper is intended for residential or personal use only. This appliance is not intended for commercial use.
- The popper must be properly assembled before using it. Follow instructions and recommendations carefully.
- **Only** connect to an electrical outlet with the correct electrical supply and proper grounding to reduce the risk of shock and fire. Do not cut or remove the grounding pin. If you do not have a three-prong electric receptacle outlet available, have a certified electrician install a proper outlet. **Do Not** use a wall receptacle that is not properly grounded. Consult a qualified electrician to make sure your wiring and circuit can handle the electrical load required to operate this appliance.
- Make sure all switches are in the “off” position after each use, disconnect power cord from the electrical outlet before cleaning.
- **Do Not** immerse cord or plug into water or other liquids. Do not use extension cords or adapters to connect the unit to an electrical power source.
- **Do Not** operate the appliance with damaged cord or plug, malfunction or with any mechanical damages.
- **Always** wear safety glasses when servicing this popper.
- **Do Not** move the popper during operation. Allow hot parts to cool down before moving or handling.
- **Do Not** add kernels into a dry pot (without oil). To avoid overheating, always have oil and kernels ready before turning on heat.
- **Do Not** place kettle into a dishwasher. Do not immerse kettle into water.
- **Do Not** place the unit on or near a gas or electric burner or near a heated oven.
- **Do Not** use outdoors, in wet environments or near a swimming pool, pond or hot tub/Jacuzzi.
- **Do Not** use accessories or attachments that are not provided or recommended by manufacturer.
- **Keep Children** well away from popper while in operation.
- **Do Not** use abrasive cleaning products or abrasive cloth or materials on any surface of this machine. Mild synthetic abrasive cloth may be used on inside of pot. Absolutely no steel wool.
- **Never** force any parts or brackets into position.
- **Save** these instructions for future reference.
IMPORTANT KNOWLEDGE FOR UNPACKING

Unpacking the shipping crate that holds your new popper is the most exciting moment for a true popcorn aficionado like yourself. The Great Northern Popcorn Co. (GNP) has carefully engineered this shipping carton to insure your popper arrives in pristine condition.

Upon removing anything from the carton, inspect the parts for damage. Photograph any damage that may have occurred to the outside of the carton. Photograph any damage to the popper. If you do encounter damage, you will have to file a claim with the shipping company. Do not return merchandise to GNP without a RMA number. For more information on RMA’s contact our customer service at: service@greatnorthernpopcorn.com or call 1-800-665-0728.

Compare the parts in the carton to the list on the following page. If you find that the carton is missing a part contact GNP at service@greatnorthernpopcorn.com

PARTS LIST

A. Long Stand  
B. Square Cross Members x 2 pc.  
C. Short Wheel base  
D. Axle  
E. Wheels x 2 pc.  
F. Storage cabinet  
G. Hand Rail  
H. Work Platform  
I. Popper Cabinet  
J. Popper Cabinet Door  
K. Kettle  
L. Front Tilt Door  
M. Old Maids Drawer  
N. Popcorn scoop  
O. measure cup set  
P. Assembly Wrench Set 9/16” / 14mm

• Package A, 9/16”x 1/2” bolts, nuts, washers - 8 pcs. each  
• Package B, 9/16”x1-3/8" bolts x 8 pcs., washers x 4 pcs.  
• Package C, 9/16" , Cap Nuts, washers x 2 pcs. each  
• Package D, wrench x 2 pcs.

Please Note: First time use, clean inside glass and wipe inside area with damp sponge. Thoroughly wipe inside of stainless steel pot with clean damp sponge before heat is applied.

Remark: Main popping unit can be used as a counter top stand alone popper. Follow advice for stand alone operation found on Page 8.
1. Use (2) 9/16”x 1-3/8”bolts (Package B) provided to connect the long stand (A) and the 2 square poles (B) together.

2. Connect the assembly above (step 1) with the short stand (C) by using (2) 9/16”x 1-3/8”bolts (Package B).

3. Add a cap nut and washer (Package C) to one end of the axle (D). Insert axle (D) through one wheel (E) and into short stand axle hole (C). Place the second wheel (E) on the opposite end of axle (D). Next place cap nut and washer (Package C) onto the exposed end of the axle (D). Tighten cap nut with wrench provided (P). Check cap nut tightness periodically during routine maintenance.

4. Install the handrail (G) onto the right hand side of the storage unit (F) and the working platform (H) on the left hand side with the nuts, bolts and washers included (Package A).

5. Turn the storage cabinet (F) up side down for convenient assembly. Insert both ends of the short and long stands onto the bottom of cabinet (wheels opposite of the handle attachment) and attach with bolts (Package B). Use wrench provide to thoroughly tighten bolts. Turn the completed unit back to up-right position.

   **Note:** This task should be performed on carpet or a section of cardboard to avoid scraping the cabinet or damaging your floor. This is a two person task.

6. Place the main popper unit (I) onto the topside of the storage cabinet (F). Use the four spring loaded latches to secure the popping unit to the storage cabinet.

   **Caution:** Do not attempt to move your popper without securing the latches. The popping unit will topple off causing property and/or personal damage.
7. The glass door (J) simply slides into the two anchor hinges on the popping unit. (I) The door is easy to remove for cleaning.

Note: The metal handle should align with the magnetic latch on the popping unit (I).

8. Align the two bottom tabs on the Stainless Steel tilt door (L) with the slots on the bottom platform of the popping unit. The side panels will bend in slightly to maneuver past the corner rails.

9. The “Old Maids” drawer (M) slides into the opening at the bottom of the popper unit.

10. Next place the pot (K) onto the hangers located in the popper unit. Hold the pot cantered at approximately a 70 degree angle as illustrated here. Place the two hanger bars into the slots on the hanger. Do Not force. Make sure the hangers are well seated before swinging the axle shaft up to the motor. The roller pin will fit into the niche on the motor and will help align the gears. Check to make sure the gears properly meshed together before starting the motor.

CAUTION The pot on this popper will become extremely hot when in use.

DO NOT Remove or install pot until it is completely cooled off.

DO NOT Load pot before installing or while hot. Avoid steam released from the pot. It can scald and cause severe burns.

11. The last step is to plug the pot into the outlet located on the ceiling of the popper cabinet. Before plugging the pot into the cabinet outlet, make sure the pot is seated properly on the hangers, the gear shaft is properly aligned and all the switches are in the off position.

NEVER plug the pot cord directly into a electrical outlet.

Note: The upper cabinet is equipped with rubber feet and can be used separate from storage cabinet on a sturdy counter top. Do Not place the popper near a heat source such as a stove or oven. Allow a minimum of 12” of open space on all sides. Do Not place this unit near water or a water source. Do Not use electric circuits that do not meet minimum requirement as specified.

Now that you have assembled your popper, you are ready to make popcorn the way it’s made in theaters and concessions everywhere. Below are instructions on how to operate your popper. Read them carefully to make yourself a popping expert. When operated correctly your popper will give you many years of service and happiness.

Success!

Keeper Children Away From Hot Pot!
LESSON ONE: HOW TO MAKE GREAT POPCORN

1. We recommend using the Great Northern Popcorn Co. Gourmet pre-measured portion packs for PERFECT POPCORN EVERY TIME! No need to preheat the kettle, just cut off the top of portion pack and empty the contents into the kettle. **Note:** Run warm water over the portion pack for a few minutes to loosen the oil portion. If using other suitable ingredients, have pre-measured portions ready in advance. For best results use 1/4 cup oil per 1/2 or 3/4 cup kernels, or 1/3 cup oil for 1 full cup of kernels.

2. Close lid and door.
3. Switch the Stirrer to ON so that it starts stirring. Switch the kettle heater to ON. You will hear the sizzle in just a few minutes.
4. Switch the warming tray and spot light to ON.
5. Popcorn starts popping out through the lid after about 3 to 4 minutes.
6. When popping action stops (no more popping sound from the pot), switch the Stirrer and Pot Heater to the OFF position. Popping is complete. Rotate the handle bar on the pot and pour out all remaining popcorn. Gently shake if necessary.
7. Pot Heater switch must remain OFF if the unit is not popping. Only the spot light and warming deck should be left ON, this will keep the popcorn warm, dry and tasty for a longer period of time.
8. Serve popcorn with the scoop provided. **Note:** Do not add butter or other liquid flavoring in main unit popcorn bin. Avoid a big mess! Remove popcorn to a suitable serving bowl or popcorn container before adding this type of flavoring.
9. Always remove plug from power supply before cleaning and if the unit is not being used for a period time.

LESSON TWO: CALL THE KETTLE CLEANING CREW

When the shows over and everyone’s left the theater it’s time for GNP’s “Kettle Cleaning Crew” to go to work. Our specially formulated cleaner will dissolve built-up, burnt-on, grimy gooey cooking oils used to pop kettle corn. Keeps your popper looking good for years.

Unplug the popper from the electrical source. Closely follow the directions on the “Kettle Cleaning Crew” label for best results. Thoroughly rinse and wipe clean. For heavy burned kettles repeat process. For light regular cleaning use dish soap. Only use mild synthetic scouring pads. **Do Not submerge pot in liquid.**

To minimize burning use only GNP Movie Theater Popping Oil. To order GNP products, go to: www.greatnorthernpopcorn.com.

Clean glass with mild glass cleaner solution. Check label to make sure the product used is compatible with food preparation equipment.


CAUTION: Pot, oil and popcorn are extremely hot. Escaping steam can cause severe scalding. Children are naturally attracted to the excitement of the popping event. Keep children well back out of harm’s way.

WARRANTY AND RETURN POLICY

Five Year Limited Warranty Great Northern Popcorn Company (GNP) popcorn machines are warranted to be free from defects in materials and workmanship for five years from the date of purchase. Within this period, Great Northern Popcorn Company will, at its sole discretion, repair or replace any components that fail during normal use. GNP popcorn machines are intended for residential and personal use only. This warranty does not apply to damage caused by abnormal or unreasonable use, including any repair or attempted repair by anyone other than a certified Great Northern Popcorn Company authorized service technician. Use of replacement parts that are not OEM parts, that cause incidental or consequential damages will void the warranty. Using this product for anything other than its original intended purpose or altering this product in any way will void this warranty.

If your GNP popcorn machines has a manufacturers defect covered by our warranty, we will either repair or replace it, at our option, without charge or refund. Such repairs, or items deemed to be eligible for replacement, will be made at no charge to the customer for parts or labor, provided that the customer shall be responsible for all shipping costs.

Beyond the initial 30 day period, this warranty does not apply to: A. cosmetic damage, such as broken glass, scratches, nicks and dents; B. consumable parts, such as light bulbs, unless product damage has occurred due to a defect in materials or workmanship; C. damage caused by accident, abuse, misuse, water, flood, fire, or other acts of nature or external causes; D. damage caused by service performed by anyone who is not an authorized service provider of Great Northern Popcorn Company; or E. damage to a product that has been modified or altered without the written permission of Great Northern Popcorn Company. In addition, the original purchaser must provide proper proof of the original retail purchase and all other requested information to Great Northern Popcorn Company.

Please note that repair costs and handling charges may apply if any issue was found to be the fault of the end user. Please be prepared to provide the units serial number, if applicable, your return shipping address and a daytime phone number you can be reached at and proof of purchase.

Great Northern Popcorn Company retains the exclusive right to repair or replace with a new or newly-refurbished replacement machine or part. Replacement of product or offer of a full refund of the purchase price is at the sole discretion of Great Northern Popcorn Company. Such remedy shall be the sole and exclusive remedy for any breach of warranty. Do not return merchandise to Great Northern Popcorn without proper documentation. (RMA)

CUSTOMER SERVICE

Customer service and product support are available on line at www.greatnorthernpopcorn.com.